MEDICAL CART KIT ASSEMBLY INSTRUCTIONS

- **STEP 1**: Remove the button head bolt and washers from the inner support tube assemblies and discard (used for shipping only).
- **STEP 2**: Remove the 10.25" and 13" outer tubes from each inner support tube.
- STEP 3: Slide one of the inner support tubes with a caster and one of the inner support tubes with a locking caster into the shelf assembly holes on one of the short ends.Note: The shelf with the SR side label is used in step 9.
- **STEP 4**: Place one 13" outer tube over each inner support tube pressing it into the shelf corner pockets.
- **STEP 5**: Slide the other two inner support tubes into the other two shelf assembly holes making sure that the locking casters are on alternating corners.
- **STEP 6**: Place the other two 13" outer tubes over each inner support tube pressing it into the shelf corner pockets.
- **STEP 7**: Place another shelf assembly over the inner support tubes.
- **STEP 8**: Place one 10.25" outer tube over each inner support tube and press into the shelf corner pocket.
- **STEP 9**: Place the top shelf assembly with the SR label over the inner support tubes.
- **STEP 10**: Remove the top mounts from the handles by loosening the lower set screws.
- **STEP 11**: Place a top mount into each shelf corner pocket and secure using the 1/4-20 x 2" button head screws with the provided 5/32" Allen wrench. Make sure that the top mount is properly seated on the metal shelf plate and that all four screws are tight.
- **STEP 12**: Place the handle bar assemblies over the top mounts on each end of the cart. Recheck Step 11 if they don't set correctly.
- **STEP 13**: Tighten the four $10-32 \ge 3/16$ " lower set screws into the end posts on each end with the provided 3/32" Allen wrench.

